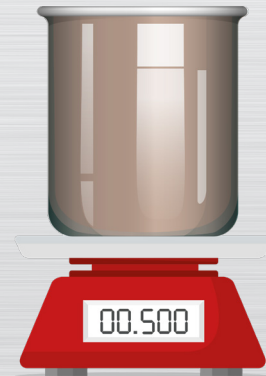# CALCULATING THE OVERRUN OF YOUR PRODUCT OR MACHINE

STEP 1

00.000

Place an empty container on a set of scales and zero the reading.

STEP 2

00.500

Fill the container with un-frozen liquid mix right to the brim and place on the scales. Make a note of the weight of the mixture.

STEP 3

00.000

Clean and dry the container. Fill the container with frozen product directly from the machine; with a straight edge, level the top off.

STEP 4

00.325

Place the container of frozen product on to the scales. Make a note of the weight of the frozen mixture.

STEP 5

Use the formula bellow to calculate the overrun of your frozen product.

Weight of liquid mix **[subtract]** weight of frozen product **[divide by]** weight of frozen product **[times by]** 100 **=** % Overrun

EXAMPLE...

Weight of liquid mix: 500g   /   Weight of frozen product: 325g

500 – 325 = 175 ÷ 325 = .538 x 100 = 53.8% Overrun

ROKK

+44 (0)1455 220 179
sales@rokkprocessing.com

www.rokk-processing.com